

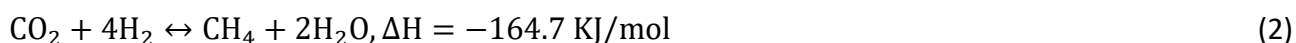
**CO<sub>2</sub> HYDROGENATION OVER CERIA-BASED TRANSITION METAL NANOCATALYSTS****S. Stefa<sup>1</sup>, G. Varvoutis<sup>2,3</sup>, M. Lykaki<sup>4</sup>, V. Binas<sup>1,5</sup>, G.E. Marnellos<sup>6,7</sup>, M. Konsolakis<sup>4,\*</sup>**<sup>1</sup>Institute of Electronic Structure and Laser, Foundation for Research and Technology-Hellas (FORTH-IESL), Heraklion, Greece<sup>2</sup>Department of Mechanical Engineering, University of Western Macedonia, Kozani, Greece<sup>3</sup>Cluster of Bioeconomy and Environment of Western Macedonia, Kozani, Greece<sup>4</sup>School of Production Engineering & Management, Technical University of Crete, Chania, Greece<sup>5</sup>Department of Chemistry, Aristotle University of Thessaloniki, Thessaloniki, Greece<sup>6</sup>Department of Chemical Engineering, Aristotle University of Thessaloniki, Thessaloniki, Greece<sup>7</sup>Chemical Process and Energy Resources Institute, Centre for Research & Technology Hellas, Thessaloniki, Greece(\*[mkonsolakis@tuc.gr](mailto:mkonsolakis@tuc.gr))**ABSTRACT**

The hydrogenation of CO<sub>2</sub> to value-added products by means of green H<sub>2</sub> has gained increasing attention for mitigating CO<sub>2</sub> emissions and utilizing the excess power of renewable energy sources. Ceria-based transition metal catalysts have received significant attention due to their intrinsic properties in conjunction with their lower cost as compared to noble metal-based catalysts. In the present work, CO<sub>2</sub> hydrogenation is explored over a series of M/CeO<sub>2</sub>-NR catalysts, employing first row 3d transition metals (Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn) as the active metal phases and rod-shaped ceria as support. The as-prepared materials were thoroughly characterized by various complementary characterization techniques, involving N<sub>2</sub> adsorption at -196 °C, XRD, SEM/EDS, TEM, TPR, and were catalytically evaluated under stoichiometric reaction conditions (H<sub>2</sub>/CO<sub>2</sub> = 4). It is worth mentioning that a volcano-type dependence of CO<sub>2</sub> hydrogenation activity and selectivity was disclosed as a function of metal entity (Ti – Zn) revealing a maximum for the Ni-based sample. According to the catalytic results, the CO<sub>2</sub> conversion performance of M/CeO<sub>2</sub>-NR catalysts is strongly dependent on the metal entity, following the trend: Ni > Co > Cu > Fe > Zn > Cr ≈ Ti ≈ V ≈ Mn. In particular, Ni/CeO<sub>2</sub>-NR exhibits by far the best performance, offering ~90% conversion at 300 °C. Moreover, all the M/CeO<sub>2</sub>-NR systems, except those of Ni and Co, are mainly selective to CO. Both the CO<sub>2</sub> hydrogenation activity and selectivity can be closely related to the intrinsic features of each metal in relation to its ability to activate CO<sub>2</sub> and dissociate H<sub>2</sub>. The catalytic evaluation of the as-prepared samples in rWGS and CO<sub>2</sub> methanation constitutes the stepping stone for their further assessment towards the production of olefins.

**KEYWORDS:** CO<sub>2</sub> hydrogenation, transition metals, ceria nanorods**INTRODUCTION**

Carbon dioxide (CO<sub>2</sub>), mainly originated from fossil fuel energy sources, is a major contributor to the accumulation of greenhouse gases. In order to mitigate greenhouse gas emissions, it is of great significance to optimize the utilization of fossil fuels and implement effective Carbon Capture and Utilization (CCU) technologies <sup>[1,2]</sup>. A sustainable CCU strategy is CO<sub>2</sub> hydrogenation, in which captured CO<sub>2</sub> is reduced through its reaction with hydrogen. Under atmospheric pressure conditions, this can be achieved by either the reverse water-gas shift (rWGS) reaction (Eq. 1), which produces CO or the methanation reaction (Eq. 2), which yields CH<sub>4</sub> <sup>[3]</sup>.





Among the investigated oxide materials, ceria ( $\text{CeO}_2$ ) has gained significant attention as support due to its exceptional properties such as oxygen storage capacity, oxygen mobility, strong metal-support interactions, and rapid exchange between its two oxidation states ( $\text{Ce}^{3+}/\text{Ce}^{4+}$ ) [4–6]. Besides the excellent catalytic activity of ceria-based noble metals (Ru, Rh, Pd), their high cost and limited availability render them undesirable from a techno-economic point of view. In view of this context, recent research efforts have focused on the rational design of cost-efficient and highly-active non-noble metal catalysts, emphasizing on the 3d transition metals (TMs), which can adequately adsorb and activate  $\text{CO}_2$  molecules [6–8]. To this direction, we recently showed that Ni catalysts supported on rod-shaped ceria nanoparticles exhibit excellent hydrogenation performance, attributed mainly to the enhanced redox properties of ceria nanorods in conjunction to the synergistic nickel-ceria interactions [6,9,10]. Moreover, Cu/ $\text{CeO}_2$  sample of rod-like morphology demonstrates excellent rWGS performance, revealing the key role of metal entity in  $\text{CO}_2$  adsorption/activation and in turn in activity and selectivity towards CO or  $\text{CH}_4$  [11,12]. In the present study, a series of M/ $\text{CeO}_2$  catalysts with a constant atomic ratio of M/Ce = 0.25 were prepared, using the first row 3d transition metals (Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn) as active phases for ceria nanorods ( $\text{CeO}_2$ -NR). The catalytic materials were thoroughly characterized by various techniques ( $\text{N}_2$  adsorption at  $-196$  °C, XRD, SEM/EDS, TEM,  $\text{H}_2$ -TPR). The catalytic evaluation of the as-prepared samples in rWGS and  $\text{CO}_2$  methanation will act as the onset for their further assessment towards olefins production.

## METHODOLOGY

Bare ceria nanorods ( $\text{CeO}_2$ -NR) were synthesized through the hydrothermal method, as thoroughly described in our previous work [13]. Ceria-based transition metals (M/ $\text{CeO}_2$ , TM: Ti, V, Cr, Mn, Fe, Co, Ni, Cu) were synthesized by the wet impregnation method, using aqueous solutions of metal nitrate precursors, so as to obtain a M/Ce atomic ratio of 0.25. The obtained suspensions were heated under stirring until water evaporation, dried at  $90$  °C for 12 h, and finally calcined at  $500$  °C for 2 h (heating ramp  $5$  °C/min) [10].

The catalytic materials were thoroughly characterized in terms of their textural ( $\text{N}_2$  adsorption at  $-196$  °C), structural (XRD), morphological (SEM/EDS, TEM) and redox ( $\text{H}_2$ -TPR) properties.

Catalytic studies were carried out in a quartz fixed-bed U-shaped reactor (i.d. = 1 cm), loaded with 200 mg of catalyst diluted with 200 mg of inert  $\text{SiO}_2$ . The samples were reduced in situ at  $400$  °C for 1 h under pure  $\text{H}_2$  flow ( $40 \text{ cm}^3 \text{ min}^{-1}$ ), followed by flushing with He ( $10 \text{ cm}^3 \text{ min}^{-1}$ ) until room temperature. The experiments were conducted at 1 bar and in the temperature range of  $200 - 500$  °C at intervals of  $15 - 20$  °C and a heating rate of  $1$  °C/min. The total volumetric feed flow was  $100 \text{ cm}^3 \text{ min}^{-1}$ , corresponding to a weight hourly space velocity (WHSV) of  $30 \text{ L} \cdot \text{g}^{-1} \cdot \text{h}^{-1}$ . The gas feed constituted of a  $\text{H}_2/\text{CO}_2$  mixture at a molar ratio of 4.

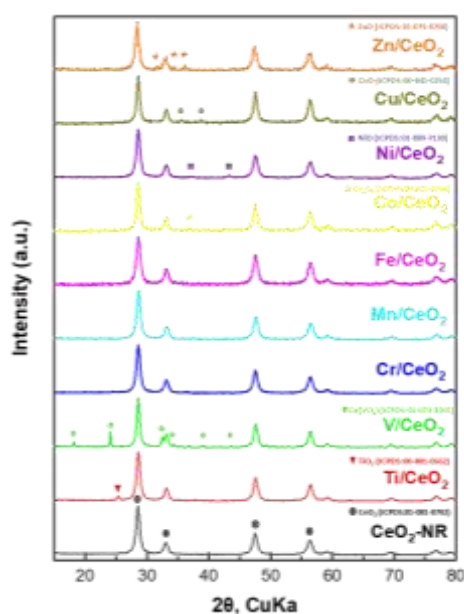
## RESULTS AND DISCUSSION

The main textural and structural characteristics of bare  $\text{CeO}_2$ -NR and M/ $\text{CeO}_2$  samples (atomic ratio M/Ce = 0.25) are summarized in Table 1. Bare ceria demonstrates a BET surface area of  $79 \text{ m}^2/\text{g}$  while the addition of the transition metals into  $\text{CeO}_2$  slightly decreases the BET surface area.

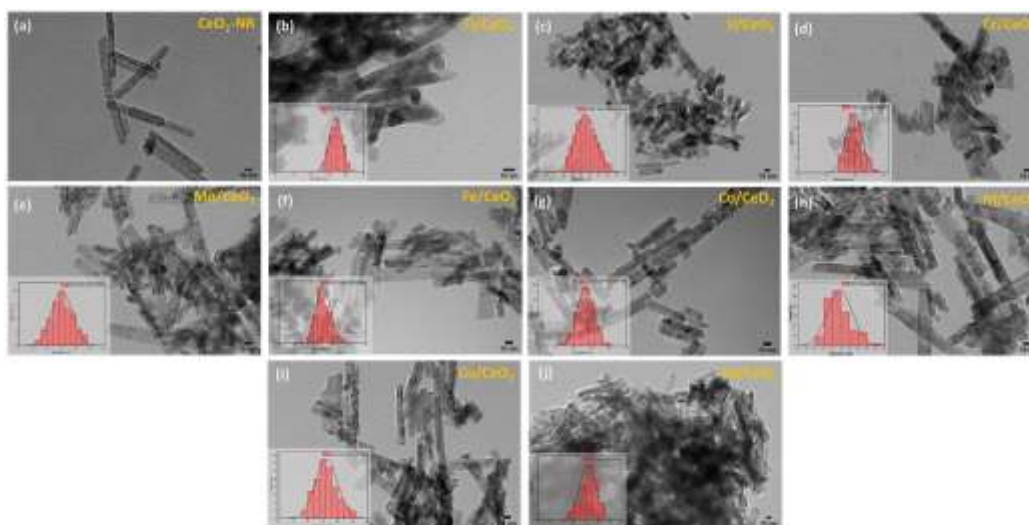
**Table 1.** Textural and structural characteristics of CeO<sub>2</sub> and M/CeO<sub>2</sub> samples.

Sample	Nominal metal loading (wt%)	EDS analysis		BET analysis	XRD analysis		TEM analysis
		Atomic ratio M/Ce	Metal content (wt%)	SBET (m <sup>2</sup> /g)	Average crystallite size (nm)		M <sub>x</sub> O <sub>y</sub> particle size (nm)
					CeO <sub>2</sub>	M <sub>x</sub> O <sub>y</sub>	
CeO <sub>2</sub> -NR	–	–	–	79	15	–	–
Ti/CeO <sub>2</sub>	6.5	0.24	6.3	–	11	20	16
V/CeO <sub>2</sub>	6.9	0.28	7.6	–	14	45	28
Cr/CeO <sub>2</sub>	7.0	0.26	7.2	–	11	–	10
Mn/CeO <sub>2</sub>	7.4	0.22	6.5	–	11	–	15
Fe/CeO <sub>2</sub>	7.5	0.21	6.3	69	10	7	11
Co/CeO <sub>2</sub>	7.9	0.26	8.1	72	14	16	15
Ni/CeO <sub>2</sub>	7.9	0.25	7.8	72	14	23	10
Cu/CeO <sub>2</sub>	8.5	0.25	8.6	75	12	43	16
Zn/CeO <sub>2</sub>	8.7	0.24	8.3	76	12	44	41

The XRD patterns of bare CeO<sub>2</sub>-NR and M/CeO<sub>2</sub> samples are presented in Figure 1. The main diffraction peaks of ceria nanorods correspond to the face-centered cubic (fcc) fluorite structure of ceria (Fm3m symmetry, no. 225) [14]. Furthermore, the diffractions peaks of M/CeO<sub>2</sub> samples (M: Ti, Fe, Co, Ni, Cu, Zn) show the existence of TiO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub>, Co<sub>3</sub>O<sub>4</sub>, NiO, CuO, ZnO, respectively, apart from ceria. The Mn/CeO<sub>2</sub> and Cr/CeO<sub>2</sub> samples do not exhibit any diffraction peaks, except from ceria. In the V/CeO<sub>2</sub> sample, the diffraction peaks detected are attributed to the CeO<sub>2</sub> and CeVO<sub>4</sub> crystal phases.

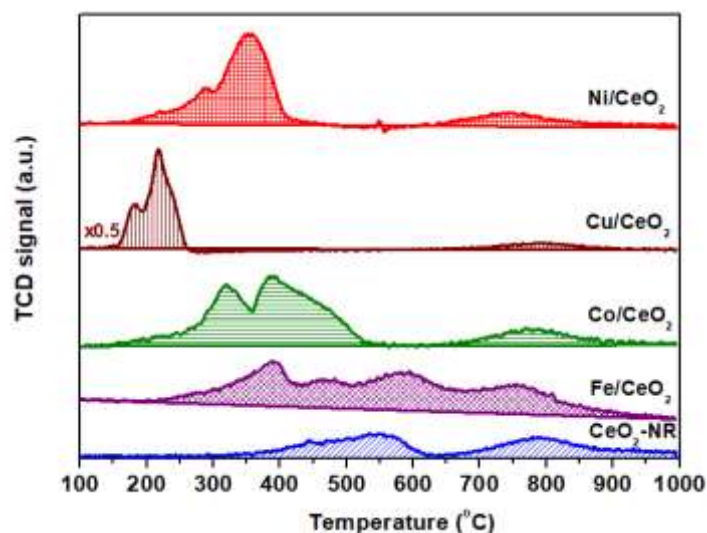
**Figure 1.** XRD patterns of CeO<sub>2</sub>-NR and M/CeO<sub>2</sub> samples.

The morphological characteristics of the samples were analyzed by TEM, as shown in Figure 2. It is obvious that ceria support retains its nanorod morphology upon addition of the metal entity.



**Figure 2.** TEM images of the samples: (a)  $\text{CeO}_2\text{-NR}$ , (b)  $\text{Ti/CeO}_2$ , (c)  $\text{V/CeO}_2$ , (d)  $\text{Cr/CeO}_2$ , (e)  $\text{Mn/CeO}_2$ , (f)  $\text{Fe/CeO}_2$ , (g)  $\text{Co/CeO}_2$ , (h)  $\text{Ni/CeO}_2$ , (i)  $\text{Cu/CeO}_2$ , and (j)  $\text{Zn/CeO}_2$ .

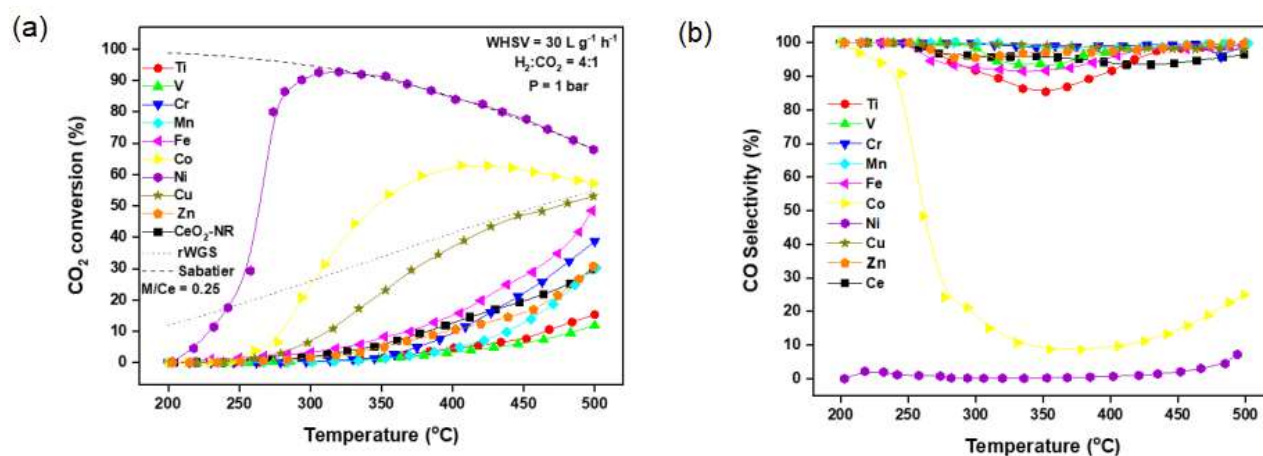
For the optimum catalytic systems ( $\text{Ni/CeO}_2$  and  $\text{Co/CeO}_2$  for  $\text{CO}_2$  methanation,  $\text{Fe/CeO}_2$  and  $\text{Cu/CeO}_2$  for the rWGS reaction), TPR measurements were performed in the temperature range of 100–1000 °C, using  $\text{H}_2$  as reducing agent, in order to gain insight into the impact of metal entity on the reducibility. As depicted in Figure 3, bare  $\text{CeO}_2\text{-NR}$  exhibits two broad reduction peaks, attributed to the surface ( $\text{O}_s$ ) and bulk ( $\text{O}_b$ ) oxygen reduction of ceria, respectively<sup>[15]</sup>. The addition of the metal phase facilitates ceria surface oxygen reduction with all  $\text{M/CeO}_2$  samples exhibiting a high-temperature peak in the range of 747–793 °C which is attributed to the ceria sub-surface oxygen reduction.



**Figure 3.**  $\text{H}_2$ -TPR profiles of  $\text{CeO}_2\text{-NR}$  and representative  $\text{M/CeO}_2$  samples.

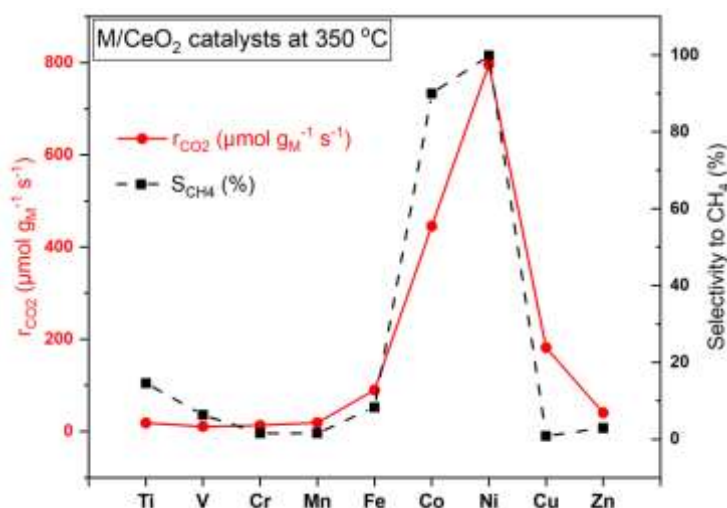
In Figure 4,  $\text{CO}_2$  conversion and  $\text{CO}$  selectivity in the temperature range of 200–500 °C are depicted for all  $\text{M/CeO}_2$  samples. Apparently, the conversion of  $\text{CO}_2$  depends strongly on the metal entity, following the general trend:  $\text{Ni} > \text{Co} > \text{Cu} > \text{Fe} > \text{Zn} > \text{Cr} \approx \text{Ti} \approx \text{V} \approx \text{Mn}$ , with the  $\text{Ni/CeO}_2$  catalyst exhibiting the optimum performance (~90% conversion at 300 °C). Also, the early 3d transition metals (Ti, V, Cr, Mn) are almost inactive ( $X_{\text{CO}_2} < 10\%$  at  $T < 400$  °C), demonstrating even lower

conversion performance than bare ceria nanorods. All M/CeO<sub>2</sub> systems, apart from Ni and Co, are mainly selective to CO. In particular, the Ni/CeO<sub>2</sub> catalyst is completely selective to CH<sub>4</sub> in the whole temperature range, whereas the Co/CeO<sub>2</sub> sample exhibits intermediate selectivity values depending on temperature.



**Figure 4.** CO<sub>2</sub> conversion (a) and CO selectivity (b) for the first row 3d transition metals supported on CeO<sub>2</sub> nanorods. Reaction conditions: WHSV = 30 L·g<sup>-1</sup>·h<sup>-1</sup>, H<sub>2</sub>:CO<sub>2</sub> = 4, P = 1 bar.

In order to gain insight into the role of metal entity in CO<sub>2</sub> hydrogenation performance, the normalized reaction rate of CO<sub>2</sub> consumption ( $r_{\text{CO}_2}$ ) and the selectivity to methane ( $S_{\text{CH}_4}$ ) were plotted at a specific reaction temperature (350 °C), as shown in Figure 5. Notably, a volcano-shaped dependence of CO<sub>2</sub> conversion and CH<sub>4</sub> selectivity was disclosed for the first row 3d transition metals, (Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn) with a maximum obtained for Ni. Particularly, Ni/CeO<sub>2</sub> exhibits the optimum hydrogenation performance in terms of CO<sub>2</sub> consumption rate ( $\sim 800 \mu\text{mol g}_{\text{Ni}}^{-1}\text{s}^{-1}$ ) and CH<sub>4</sub> selectivity (100%), followed by Co ( $r_{\text{CO}_2} = 445.44 \mu\text{mol g}_{\text{Co}}^{-1}\text{s}^{-1}$ ,  $S_{\text{CH}_4} = 90\%$ ). The 3d early transition metals (Ti – Fe), as well as the 3d late metals (Cu and Zn), exhibit much lower reactivity ( $r_{\text{CO}_2} < 200 \mu\text{mol g}_{\text{M}}^{-1}\text{s}^{-1}$ ), while being selective to CO (Figure 4).



**Figure 5.** Metal entity-dependence of CO<sub>2</sub> conversion and CH<sub>4</sub> selectivity at 350 °C for the first row 3d transition metals supported on ceria nanorods.

In this point, it ought to be mentioned that the present experimental findings (Figure 5) agree perfectly with the theoretically predicted trend for CO<sub>2</sub> hydrogenation following the formate

pathway, as revealed by Sun et al. <sup>[16]</sup>, thus indicating the prevalence of formate route and the significance of energy barrier for CO<sub>2</sub> activation and H<sub>2</sub> dissociation.

## CONCLUSIONS

In the present work, a series of M/CeO<sub>2</sub> catalysts (atomic ratio M/Ce = 0.25) were catalytically evaluated in CO<sub>2</sub> hydrogenation, employing the first row 3d transition metals (Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn) as active phases. The Ni/CeO<sub>2</sub> sample demonstrated its superiority in terms of CO<sub>2</sub> conversion rate ( $\sim 800 \mu\text{mol g}_{\text{Ni}}^{-1}\text{s}^{-1}$ ) and CH<sub>4</sub> selectivity (100%), followed by Co ( $r_{\text{CO}_2} = 445.44 \mu\text{mol g}_{\text{Co}}^{-1}\text{s}^{-1}$ ,  $S_{\text{CH}_4} = 90\%$ ). The 3d early transition metals (Ti – Fe) and the 3d late metals (Cu and Zn) exhibit much lower activity ( $r_{\text{CO}_2} < 200 \mu\text{mol g}_{\text{M}}^{-1}\text{s}^{-1}$ ), while being selective to CO. Notably, the key role of metal entity in CO<sub>2</sub> hydrogenation was clearly established, as illustrated by the volcano-shaped dependence of both activity and selectivity to methane as a function of 3d-orbital electron number, with Ni located at the peak of this volcano curve. The present experimental findings concerning the CO<sub>2</sub> hydrogenation performance over ceria-based transition metal catalysts constitute an adequate overview for their further assessment towards olefins production.

## ACKNOWLEDGEMENTS

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